

AC SCHNITZER

-Fitting Instructions-

**Winglets
S1000R**



S50102118630

General Notes!



AC Schnitzer Winglets

Important Notes!

These installation instructions must be read in their entirety before starting the installation work and do not claim to be complete with regard to each work step. We reserve the right to make technical, editorial and content-related changes! AC Schnitzer accepts no liability for damage caused by improper installation!

The goods must be checked for completeness and intactness **before** work begins.

Later complaints cannot be considered.

These installation instructions are intended exclusively for use by authorised AC Schnitzer or BMW dealers. The target group for these installation instructions is in any case specialist personnel trained on BMW vehicles with the appropriate specialist knowledge and tools. Knowledge of material properties and standards is assumed!

This component is not intended for self-assembly!

Bevor the fitting:

For installation, the vehicle must be adequately secured against rolling away or overturning. We recommend using the original BMW assembly stand for this purpose! Keep children and pets away from the work area! Danger of accident due to getting caught or electrical short-circuit! Remove jewellery (chains, watches, rings, etc.) before starting work! All work must be carried out in compliance with the applicable safety regulations (e.g. protective goggles).

Components and surfaces that are to be bonded together must always be cleaned with cleaner! Drying time of the adhesive approx. 24 hours.

After the fitting:

After completion of all work, a test drive must be carried out! After the test drive has been completed, all bolted connections must be checked for tightness and all moving parts must be checked for sufficient clearance. Also check the function of the electrical system and the anti-theft devices.

As the manufacturer, we are obliged to point out that any modifications you make to a vehicle registered for public use must be approved by a test centre and entered in the vehicle documents! As the legal regulations may vary from country to country, we ask you to enquire with the responsible authorities.

Fitting time (1 unit = 5 minutes)

The fitting time is **8 units**. (This value is only a recommendation and is not binding!)

Required tools:

- Sand paper
- Cleaning wipes
- Adhesive tape

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Fitting

Fig. 1

Components and surfaces that are glued together must always be cleaned with the supplied cleaner!



If necessary

Fig. 2

Stickers that have not been painted over must be removed before fitting the AC Schnitzer winglets.

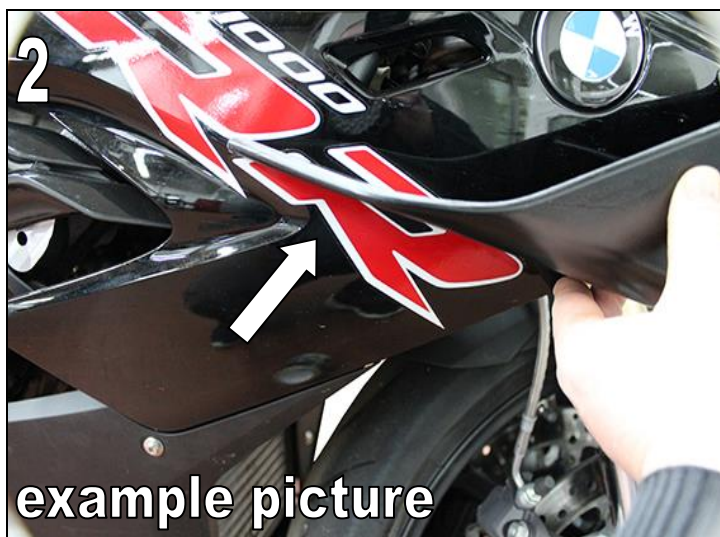


Fig. 3

Remove paint and primer residues from both gluing grooves of the AC Schnitzer winglets before fitting.



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Fitting ... (continue)

Fig. 4

Sand the gluing grooves of the AC Schnitzer winglets and clean them with the supplied cleaner.



Fig. 5

Apply the supplied adhesive in the form of a bead with Ø 5mm along the adhesive groove.

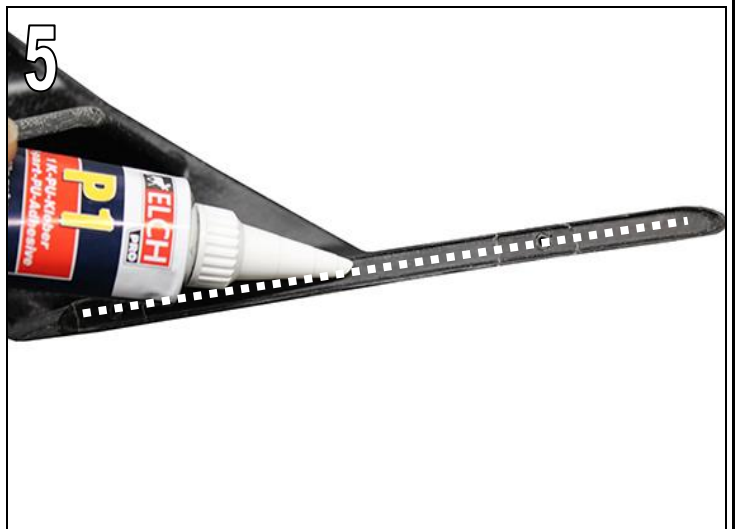


Fig. 6

Attach AC Schnitzer winglets to the vehicle.



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Fitting ... (continue)

Fig. 7

Align AC Schnitzer winglets as shown.



Fig. 8

Ensure that the contour line is flush. AC Schnitzer winglets must be flush with the front contour edge of the side fairing.



Fig. 9

Make sure that the contour in the rear and lower area of the AC Schnitzer winglets is flush with the side panel.



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Fitting ... (continue)

Remove any adhesive that may escape from the glued surfaces with the cleaner with the cleaner supplied.

Fig. 10 & 11

Fix the AC Schnitzer winglets with adhesive tape.



Fig. 12

Affix the supplied AC Schnitzer Vitro sticker into the recess provided.

Note!

Drying time of the adhesive approx. 24 hours.

Note on page 2. AC Schnitzer winglets are subject to registration.

Errors excepted, subject to change and technical development!

