

AC[®] SCHNITZER

-Assembly instruction-

STEALTH Silencer – S1000RR –



Part-no.: S6702 087009

General notes!



AC Schnitzer – S1000RR – STEALTH Silencer

Important information!

These assembly instructions must be read before starting the installation work. AC Schnitzer accepts no liability whatsoever for damage caused by improper installation!

These assembly instructions are intended for use only by authorised AC Schnitzer or BMW dealers. The target group of these assembly instructions is in all cases BMW vehicles trained specialist personnel with the appropriate expertise and tools. Knowledge of material properties and standards is required! Please check the completeness of the unit before starting the installation!

Installation

All work must be carried out in compliance with the applicable safety regulations.
Replace the rear silencer only when the exhaust system has cooled down.
Attention: Danger of burns if not observed.

Painting

- not necessary!

Installation time (1 AW = 5 minutes)

The installation time is approx. 3 AW, which can vary depending on the condition and equipment of the vehicle.

Painting time (1 AW = 5 minutes)

- not necessary.

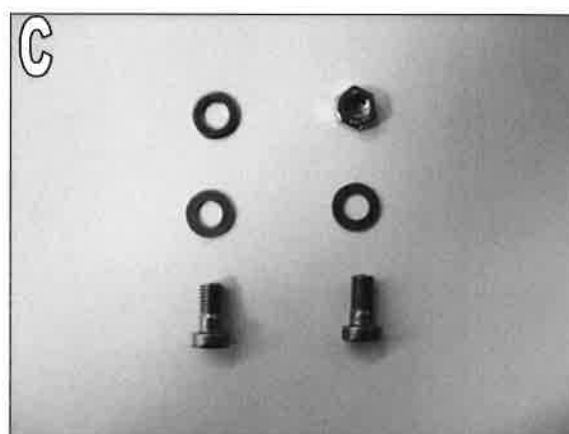
Required tool

- Torx
- Inbus 6mm
- Hexagon wrench SW13

Delivered components

AC
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Delivered components



AC Schnitzer - S1000RR –STEALTH silencer

A: Silencer AC Schnitzer STEALTH

B: retaining plate

C: screw kit

D: Sticker AC Schnitzer, heat resistant

E: heat shield

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2. Installation

- Park the vehicle safely on level and firm ground. If necessary, use a support under the tilting stand to prevent it from sinking in. If the vehicle does not have a tipping stand, use the mounting stand BMW 36 3 971 in conjunction with the mounting pins BMW 36 3 979 and BMW 36 3 975, please take the BMW note 46 52 510 (fig. 1) into account.



- Before starting work, ensure that the exhaust system has cooled down sufficiently.

- Loosen the clamp screw (Fig. 2).



- Loosen screw with thrust piece and remove

- Pull the silencer backwards (Fig. 3).
(is not reused)



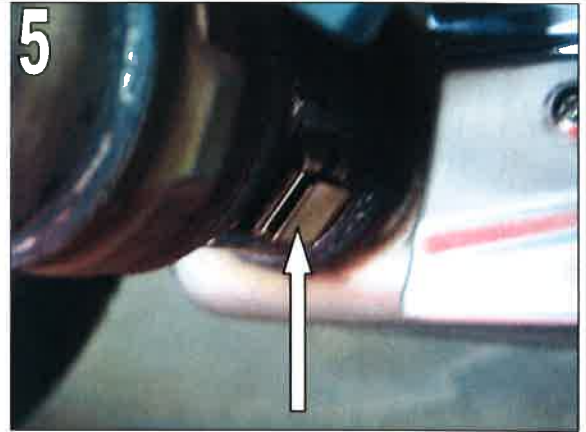
- Extract and remove the heat protection plate from the clamp as standard (fig. 4).



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2. Installation ... (continuation)

- Make sure that the retaining clip is undamaged (Fig. 5).



- Attach the supplied heat protection plate. Make sure that the retaining tab is threaded into the retaining clip.



- Loosen the clamping screw as far as possible (Fig. 6).

- Attach the supplied bracket to the silencer using the screws and washers, which are also included in the scope of delivery. Make sure that the silencer is mounted as far back as possible (Fig. 7)



- Fit the silencer to the end of the bend and align it.
- Insert the thrust piece and screw and secure with the supplied washer and hexagon nut.
- Tighten the clamp (Fig. 8)
- for reasons of maximum freedom of inclination, the silencer is very close to the vehicle! However, make sure that the silencer does not come into contact with the swingarm in any operating condition!!
- finally apply heat-resistant stickers.
- after approx. 100km check screws for tightness, retighten if necessary.



Errors and changes excepted!

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