



**- Assembly instruction -**

**License plate holder**

**BMW S 1000 RR**

**– S426-67168-15 –**

# General notes!



## AC Schnitzer License plate holder

### Important information!

These assembly instructions must be read completely before starting the installation work and do not claim to be complete with regard to each step. We reserve the right to make technical and editorial changes without prior notice!!

AC Schnitzer accepts no liability for damage caused by improper installation!

Check the goods for completeness and integrity before starting work.

Later complaints cannot be considered.

These assembly instructions are intended for use only by authorised AC Schnitzer or BMW dealers. The target group of these assembly instructions is in all cases BMW vehicles trained specialist personnel with the appropriate expertise and tools. Knowledge of material properties and standards is required!

### **Attention!:**

Work on the electrical system is a safety hazard! Incorrectly performed work can have serious consequences! Do not carry out the work if you are not sure how to handle these work areas!

### **Before installation:**

The vehicle must be adequately secured against rolling away or falling over for installation.

The use of the original BMW mounting stand is recommended!

Keep children and pets away from the work area!

Risk of accident due to catching or electrical short circuit! Therefore, you should deposit jewellery (chains, watches, rings, etc.) before starting the work!

### **After installation:**

After completion of all work, a test drive must be carried out! After the test drive has been completed, all bolted connections must be checked for firm seating and all moving parts checked for sufficient clearance. The function of the electrical system and anti-theft devices must also be checked.

### **Installation time ( 1 AW = 5 minutes )**

The installation time is **8 AW** (this value is only a recommendation and is not binding!)

### **Required tool**

- Torx screwdriver (TX25)
- Flat screwdriver (small)
- Phillips screwdriver
- Crimping pliers (better: soldering station)
- side cutter
- Combination wrench SW 10
- Inbus SW 4

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# Assembly instruction



## AC Schnitzer – License plate holder –

### 2. Installation

- Removing the passenger seat as standard
- Disconnect the plug connection (black and white) (Fig. 1)



- Remove the license plate holder as standard, loosen the 3x Torx screw from below.
- Unthread the plug and remove the complete serial number plate holder (Fig. 2)



- Remove flasher glasses on both sides by loosening the fixing screw and levering out and removing the flasher glass with a small flat screwdriver. ATTENTION: Do not mix up the blink-kerb glasses! Drain hole must be at the bottom. (Fig.3)



- Carefully lever out the inner side of the indicator with a flat screwdriver and disconnect the connector, then unthread the wiring harness inwards.
- ATTENTION! Mark cable colours, write down if necessary and pay attention to live cable or ground wire and do not exchange.



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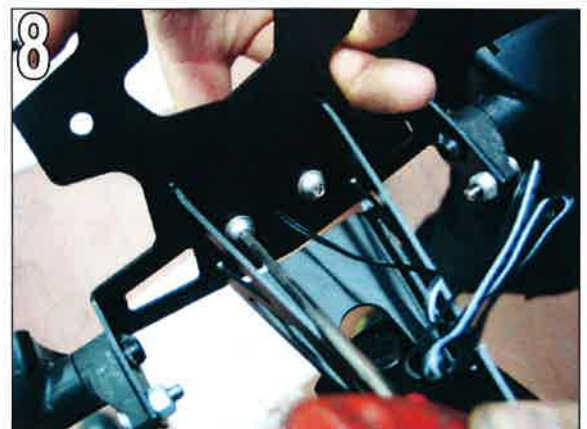
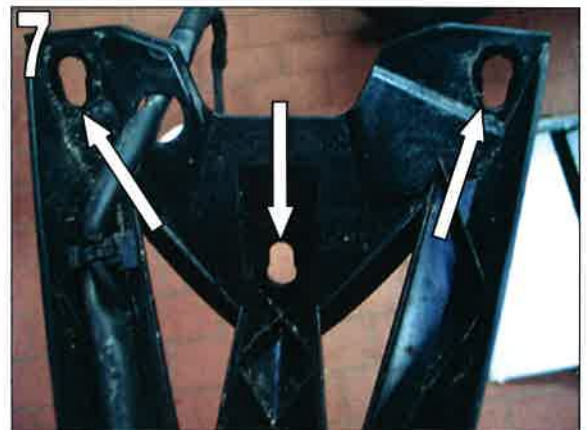
# Assembly instruction



## AC Schnitzer – License plate holder –

### 2. Installation ... ( continuation )

- Remove the indicator housing (right & left) from the carrier
- Disconnect the cable of the license plate light with side cutter
- Thread out the cable harness from the standard number plate support.
- Remove the standard rubber bearings from the original license plate holder and insert them into the AC Schnitzer license plate holder (spray with silicone spray if necessary) (Fig. 7)
- License plate light with supplied screws and Fasten washers
- Mount the flasher housing with standard screws





# Assembly instruction



## AC Schnitzer – License plate holder –

### 2. Installation ... ( continuation )

- Mount the provided reflector with screw, washer and nut at the appropriate position on the license plate holder. (Fig. 9)

Then thread in the wiring harness, reconnect the turn signals (observe cable colours or ground wire!). connect mounted license plate light with wiring harness. Use either the crimp connectors supplied with the unit. Pay attention to polarity. (Better solution: Solder and insulate cable ends)

- Attach the pre-assembled bracket to the vehicle, thread the wiring harness through the provided opening and loosely fasten the bracket with standard screws. Fix the harness to the holder with cable ties (Fig. 10).
- Reconnect the plug connection between the wiring harness and the vehicle (white plug Fig. 1)

- Align the holder and secure it in place
- Carry out a functional test of the direction indicators and license plate light (Fig. 11).

- Stop license plate holder, mark hole position, drill and fix license plate holder. Make sure that the reflector is not covered over. It is recommended to fix it at 3 points.



Errors, changes and technical development reserved!

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