

AC[®] SCHNITZER

-Assembly instruction-

STEALTH Silencer

for BMW R 1200 RS '15



Part-number.:

S0105 088015 / S4782 088015

General notes!



AC Schnitzer STEALTH Silencer

Important information!

Important information!

These assembly instructions must be read completely before starting the installation work and do not claim to be complete with regard to every step of the installation process. Subject to technical and editorial changes, as well as changes in content! AC Schnitzer accepts no liability for damage caused by improper installation!

Check the goods for completeness and integrity before starting work.

Later complaints cannot be considered.

These assembly instructions are intended for use only by authorised AC Schnitzer or BMW dealers. The target group of these assembly instructions is in all cases BMW vehicles trained specialist personnel with the appropriate expertise and tools. Knowledge of material properties and standards is required!

Before installation:

The vehicle must be adequately secured against rolling away or falling over for installation.

For this purpose, it is recommended to use the standard main stand or an original BMW mounting stand! Keep children and pets away from the work area!

Risk of accident due to catching or electrical short circuit! Therefore, you should leave jewellery (chains, watches, rings etc.) before starting the work!

After installation:

After completion of the work, a test drive may have to be carried out! After completion of the test run, all bolted connections must be checked for firm seating and all moving parts checked for sufficient clearance.

Installation time (1 AW = 5 minutes)

The installation time is approx. 4 AW, which can vary depending on the condition and equipment of the vehicle.
(This value is only a recommendation and is not binding!)

Required tool

- Standard tool KFZ in the field of TORX / inbus / hexagon
- spring hooks
- Screw glue medium hard
- Exhaust mounting paste

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AC Schnitzer STEALTH Silencer

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Delivered components

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AC Schnitzer STEALTH Schalldämpfer



- A) AC Schnitzer Stealth Silencer
- B) AC Schnitzer mounting kit (only available in conjunction with :)
- C) AC Schnitzer connecting tube,
- D) AC Schnitzer Carbon heat protection cover

Assembly instruction

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2. Installation

- Park the vehicle safely and secure it against falling over or rolling away. (Fig. 1)



- Loosen and remove all three fixing screws of the standard heat shield plate. (Fig. 2)



- Loosen the standard clamp. (Fig. 3)



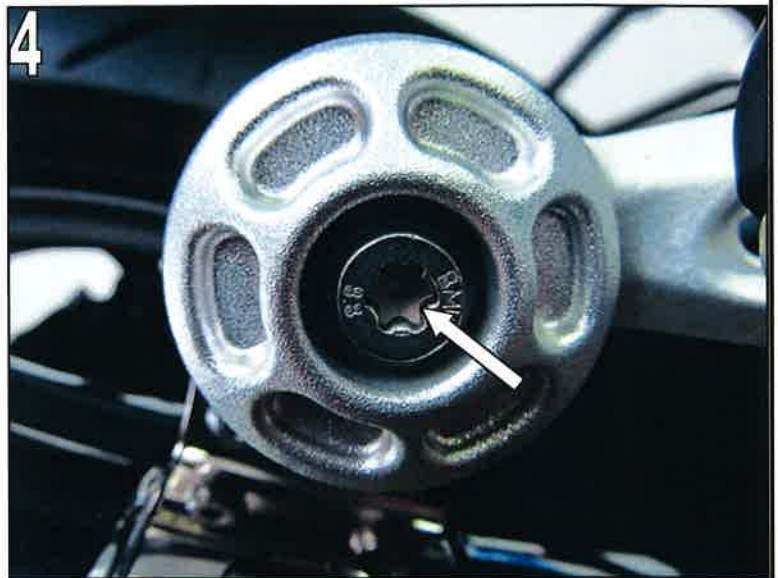
Assembly instruction



AC Schnitzer STEALTH Silencer

2. Assembly

- Loosen and remove the rear fastening screw on the passenger footrest as standard and remove it.
- Remove the standard silencer from the vehicle. (Fig. 4)



- Coat the delivered capillary tube at the transition to the carcass with exhaust mounting paste. (Fig. 5)



- Coat the AC Schnitzer Stealth silencer at the entrance with exhaust mounting paste. (Fig. 6)



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2. Installation

- Apply medium-strength screw adhesive to the fixing screws supplied with the mounting plate on the silencer. (Fig. 7)

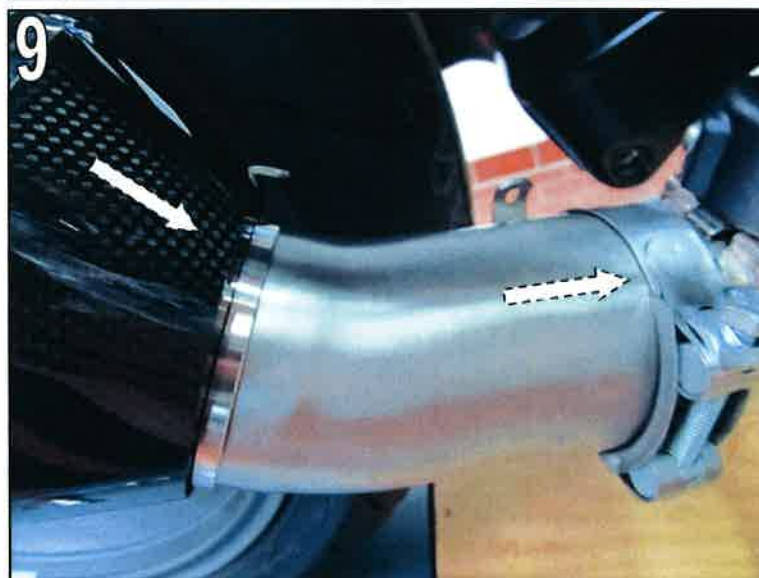


- Screw the supplied bracket (for capillary tube) to the AC Schnitzer STEALTH silencer as shown in the illustration and position the bracket centrally. Screw the screws with a suitable tool. (Fig. 8)



- Fit the prepared connecting tube onto the standard bend end as shown in the illustration.

- Place the prepared AC Schnitzer STEALTH silencer on the end of the capillary tube and position it. (Fig. 9)



AC Schnitzer STEALTH Silencer

2. Installation

- Mount, align and turn the pre-assembled bracket with the supplied screw, spring washer, washer and hexagon nut as well as the standard outer cover as shown in the illustration on the vehicle (rear right footrest). (Fig. 10)



- Position the capillary tube by twisting in such a way that the fastening threads are congruent with the holes in the carbon heat protection cover supplied with the unit..
- Then tighten the fastening screw of the clamp. (Fig. 11)



- Hook in the supplied tension springs with suitable tools. (Fig. 12)



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2. Installation

- Fasten the supplied carbon heat protection cover FRONT with the standard fixing screw. (Fig. 13)



- Fasten the carbon heat protection cover at the upper fixing point (in the area of the exhaust gas flap) with the supplied fixing screw. (Fig. 14)



- From a rear view angle, ensure that there is sufficient clearance between the tyre and the rear silencer. If necessary, turn the AC Schnitzer STEALTH silencer into an optimum position by twisting the capillary tube. (Fig. 15)

- Fasten ALL relevant screws at the end / check tightness.

- Attach enclosed, heat-resistant AC Schnitzer stickers.

- No EC type-approval is required for retrofit silencers!

errors, alterations and technical errors

Further development reserved!



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