

# -Fitting Instructions-

# **Tank Cover**



Part No.: S700-67942-15

# **General Notes!**



#### **AC Schnitzer Tank Cover**

#### **Important Notes!**

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These Fitting Instructions must be read carefully <u>before</u> starting work, and do not claim to be complete in relation to every work step. Technical, editorial and content changes are reserved!! AC Schnitzer bears no liability for damage caused by incorrect installation!

Check goods for completeness and absence of damage **before** starting work.

Later complaints cannot be accepted.

These Fitting Instructions are intended solely for use by authorised AC Schnitzer or BMW dealers. These Fitting Instructions are in all cases directed at professionals trained in BMW vehicles who have the corresponding specialist knowledge and tools. Knowledge concerning material properties and standards is assumed! Warning: Work on the fuel system carries an increased fire risk! During fitting, do not smoke and avoid naked flames in the vicinity.

Fuel vapours are toxic! Ensure that the workplace is sufficiently ventilated.

#### Before installation:

For installation, protect the vehicle adequately against rolling away or falling over.

We recommend the use of the normal main stand or an original BMW assembly stand! Keep children and animals away from the working area!

There is a risk of accident from tripping or electrical short-circuit! Therefore remove all jewellery (chains, watches, rings etc.) before starting work.

#### After installation:

After completion of the work, carry out a test ride. After the test ride, check all bolt connections for tightness and ensure that all moving parts have adequate clearance.

#### Fitting time (1 unit = 5 minutes)

The fitting time is around 3 units, which may vary depending on vehicle condition and equipment level. (This value is a recommendation only and is not binding!)

#### **Tools Required**

- Standard automotive Torx driver
- Silicone spray or similar

Fitting Instructions No.: S700-67942-15 Issue: 12 / 2014 RVo

# **Contents**



## **AC Schnitzer Tank Cover**

Chapter	Pag
1. Components supplied	4
2. Fitting the AC Schnitzer tank cover	5

Fitting Instructions No.: S700-67942-15 Issue: 12 / 2014 RVo

# **Components Supplied**



### **AC Schnitzer Tank Cover**



## A AC Schnitzer tank cover, comprising:

- 1) 1 x filler cap housing
- 2) 1 x filler cap
- 3) 1 x gasket Ø 54mm
- 4) 4 x spacers Ø 10 mm
- 5) 4x pan-head bolts M5 x 40
- 6) 4x PE washers 4.3 mm
- 7) 1x AC Schnitzer sticker

Fitting Instructions No.: S700-67942-15 Issue: 12 / 2014 RVo

# **Fitting Instructions**



### **AC Schnitzer Tank Cover**

### 2. Fitting

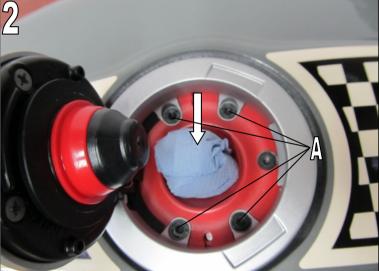
- Before starting work, bring vehicle to an upright position. This work should preferably not be carried out on a full fuel tank.

Neutralize any escaping fuel immediately.

- Open tank cover with the vehicle key (Fig. 1).



- Seal filler opening with paper or other suitable material. (Fig. 2)
- Ensure that the paper or similar does not penetrate into the tank.





- Release and remove 4x fixing screws (Fig. 2A). Remove tank cover. (Fig. 3)

Fitting Instructions No.: S700-67942-15 Issue: 12 / 2014 RVo

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### **AC Schnitzer Tank Cover**

#### 2. Fitting

- Remove seal ring, clean and spray with silicone spray or similar. (Fig. 4)



- Fit bolts supplied to tank cover supplied, push on spacer sleeves and screw on retainers supplied.
- Press rubber seal ring supplied onto the underside of the filler opening. (Fig. 5)



- Place cleaned, standard seal ring back onto the vehicle, ensuring it is correctly positioned. Lay prepared tank cover on this, ensuring that the surface without the recessed pocket points towards the rider, and tighten fixing bolts in order around the edge. (Fig. 6)



Fitting Instructions No.: S700-67942-15 Issue: 12 / 2014 RVo

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### **AC Schnitzer Tank Cover**

#### 2. Fitting

- Tighten inserted bolts to a torque of 2.5 Nm. Ensure that the gaskets are correctly seated during fixing. (Fig. 7)



- Position the filler cap supplied and turn clockwise through 180°. The cap can be heard and felt to engage. (Fig. 8)



- Affix the AC Schnitzer sticker supplied. (Fig. 9)
- Ensure that the system is leak-free; if necessary, check the seat of the gaskets and tighten bolts again.



Fitting Instructions No.: S700-67942-15 Issue: 12 / 2014 RVo