



**- Installation instructions -**

## **Inner fender**



**Part number: S700-68810-15 & 69123-A**

**BMW R nineT Scrambler & Urban GS from 2021**

# General notes!



## AC Schnitzer Inner fender with rear light

### Important notes!

These installation instructions must be read in their entirety before starting the installation work and do not claim to be complete with regard to every step of the work. We reserve the right to make technical and editorial changes as well as changes in content! AC Schnitzer accepts no liability for damage caused by improper installation!

Check goods for completeness and intactness **before** starting work. Later complaints cannot be considered. **For logistical reasons, you will receive more assembly parts than necessary with this conversion. Components from 69123-A partially replace components from S700-68810-15.**

These installation instructions are intended exclusively for use by authorised AC Schnitzer or BMW dealers. The target group for these installation instructions is always specialist personnel trained on BMW vehicles with the appropriate specialist knowledge and tools. Knowledge regarding material properties and standards is assumed! Work on the electrical system should only be carried out by competent persons!

### Before mounting:

For assembly, the vehicle must be adequately secured against rolling away or overturning.

We recommend using the standard main stand or an original BMW mounting stand! Keep children and pets away from the work area!

Danger of accident due to getting caught or electrical short circuit! Therefore, take off jewellery (necklaces, watches, rings, etc.) before starting work!

### After mounting:

After completion of the work, a test drive must be carried out if necessary! After the test drive has been completed, all bolted connections must be checked for tightness and all moving parts must be checked for sufficient clearance.

### Installation time (1 AW = 5 minutes)

The installation time is approx. 12 AW, which may vary depending on the condition and equipment of the vehicle. (This value is only a recommendation and is not binding!)

### Tools required

- Standard Torx & Allen Tool Car
- Screw glue (medium strength)

Assembly instruction number: S700-68810-15 / Stood: 9. Dezember 2021 RVo

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# Table of contents



## AC Schnitzer Inner fender with rear light

Chapter	Site
1. Delivered components	4
2. Fitting the AC Schnitzer inner fender	5

Assembly instruction number: S700-68810-15 / Stood: 9. Dezember 2021 RVo

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## Delivered components



### AC Schnitzer Inner fender with rear light



A: AC Schnitzer Inner fender (only completely available)



B: Mounting kit Scrambler & Urban GS for AC Schnitzer S700-68810-15 (69123-A)

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# Installation instructions



## AC Schnitzer Inner fender with rear light

### 2. Mounting

- Park the vehicle safely and secure it against falling over or rolling away. (Fig. 1)



- Loosen and unscrew the standard fastening screw of the pillion seat.  
- Remove the pillion seat. (Fig. 2)



- Loosen and unscrew the standard fastening screws of the inner cover. (Fig. 3)



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# Installation instructions



## AC Schnitzer Inner fender with rear light

### 2. Mounting

- Remove the inner cover downwards and place it on the rear wheel. (Fig. 4)



- Mark the plug connections of the direction indicators and unplug them. (Fig. 5)



- Turn the component over and unscrew both screws. (Fig. 6)



# Installation instructions



## AC Schnitzer Inner fender with rear light

### 2. Mounting

- Disconnect the exposed connector of the rear light, unthread the cable from the guides and remove the inner cover from the vehicle. (Fig. 7)



- Loosen and remove the standard fastening screws of the direction indicators.  
- Turn the direction indicator 90° and remove it. (Fig. 8)



- Thread the cable of the standard direction indicator into the AC Schnitzer interior trim, lock the component and mount it with the supplied fastening screws and washers (black). Bei LED Blinkern sind die M6x10mm Schrauben zu verwenden, bei Fahrtrichtungsanzeigern mit Glühlampe die M6x14mm Schrauben. Befestigungsschrauben zuvor mit Schraubenkleber bestreichen und mit Beilagscheiben bestücken.  
Bei Fahrtrichtungsanzeigern mit Glühlampe ist die Belüftungsöffnung nach unten zu positionieren. (Abb. 9)





# Installation instructions



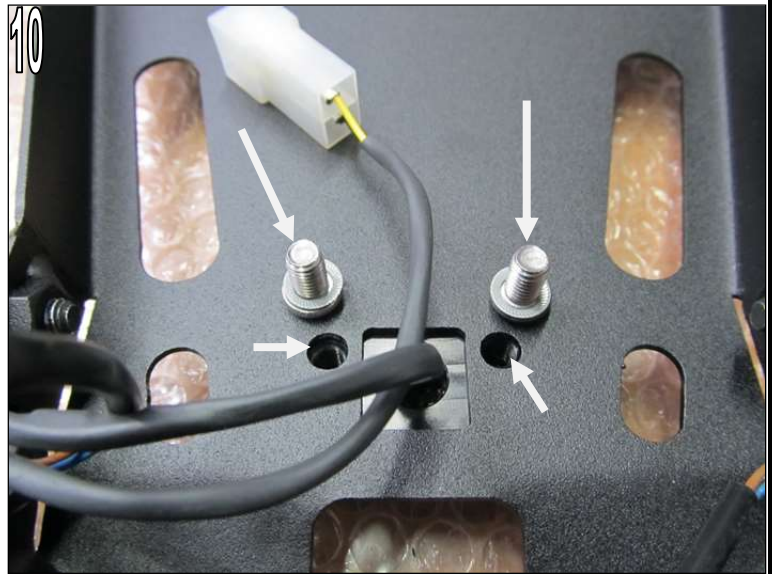
## AC Schnitzer Inner fender with rear light

### 2. Mounting

- Position the supplied tail light with the diffusing lens to the rear underneath the AC Schnitzer interior trim, thread the cable through the opening provided and secure the tail light housing to the inner fender using the M6x10mm screws and washers supplied.

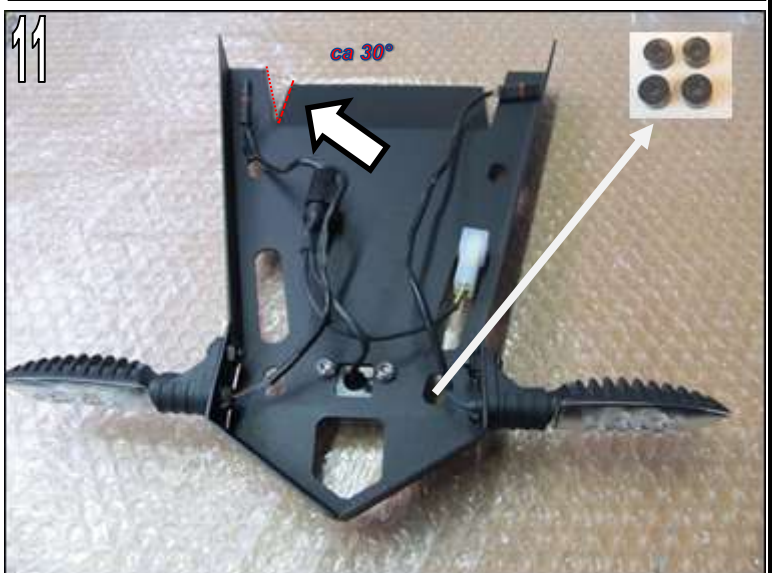
Coat the screws with screw glue beforehand.

(Fig. 10)

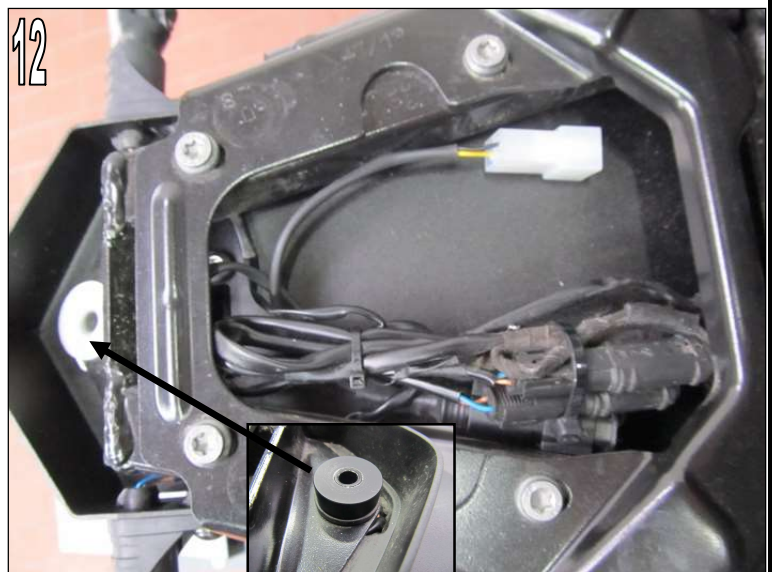


- Fix the 4 spacers on the inside (e.g. with grease or double-sided adhesive tape), place the prepared inner wing on the vehicle from below and mount it with collar head screws M5 x 30. For the rear fastening screws (height of rear light), the supplied washers must also be used as shown in the illustration to ensure a tight fit.

**On SCRAMBLER / PURE / RACER / URBAN GS vehicles, the front metal sheet must be bent to approx. 30°. (Fig. 11)**



- Plug in the direction indicator. Pay attention to the markings!
- The white plug is to be used for the illumination of the number plate.
- To do this, use the contact sockets supplied and ensure correct polarity!
- When fitting the standard pillion seat, remove the standard washer with sleeve and replace it with the supplied spacer with sleeve. Use the supplied M6x35mm pan-head screw + washer for fastening. When fitting the original BMW aluminium hump, screw the threaded extension supplied into the fastening thread and use the fastening screw supplied. (Fig.12)



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