



-Fitting Instructions-

Heritage Fork Bridge



Part No.: S211-68852-15

General Notes!



AC Schnitzer "Heritage" Fork Bridge

Important Notes!

Important Notes!

These Fitting Instructions must be read carefully before starting work, and do not claim to be complete in relation to every work step. Technical, editorial and content changes are reserved!! AC Schnitzer bears no liability for damage caused by incorrect installation!

The AC Schnitzer "Heritage" fork bridge can only be fitted in conjunction with the AC Schnitzer "Clip-on" handlebars!

Check goods for completeness and absence of damage before starting work.

Later complaints cannot be accepted.

These Fitting Instructions are intended solely for use by authorised AC Schnitzer or BMW dealers. These Fitting Instructions are in all cases directed at professionals trained in BMW vehicles who have the corresponding specialist knowledge and tools. Knowledge concerning material properties and standards is assumed! We recommend protecting critical areas against excessive heat effects using heat shield film or similar. (e.g. BMW part no.:46 54 2 316 611)

Before installation:

For installation, protect the vehicle adequately against rolling away or falling over.

We recommend the use of the normal main stand or an original BMW assembly stand! Keep children and animals away from the working area!

There is a risk of accident from tripping or electrical short-circuit! Therefore remove all jewellery (chains, watches, rings etc.) before starting work.

After installation:

After completion of the work, carry out a test ride. After the test ride, check all bolt connections for tightness and ensure that all moving parts have adequate clearance.

Fitting Time (1 unit = 5 minutes) ☐☐

The fitting time is around 9 units, which may vary depending on vehicle condition and equipment level.

Tools Required

Standard automotive Allen keys and Torx drivers

Medium-strength thread lock

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Components Supplied



AC Schnitzer "Heritage" Fork Bridge



A AC Schnitzer fork bridge (only available complete)

B Component certificate

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Fitting Instructions



AC Schnitzer "Heritage" Fork Bridge

2. Fitting

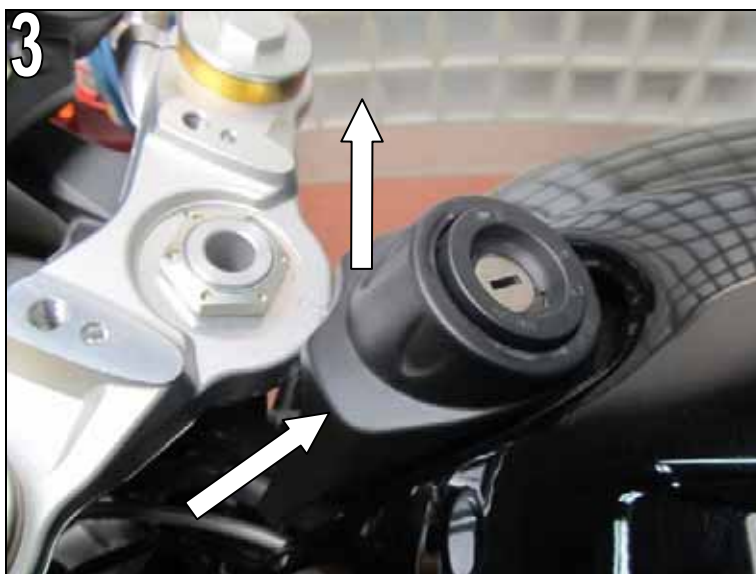
- Before starting work, park the vehicle securely and secure against falling or rolling away.
- Relieve load on front axle using a scissor jack (Fig. 1).



- On both sides, release the bolts for the clamp fixing on the fork bar by 3 turns (Fig. 2).



- Unclip ignition lock cover and remove (Fig. 3).



Fitting Instructions



AC Schnitzer "Heritage" Fork Bridge

2. Fitting... (cont'd.)

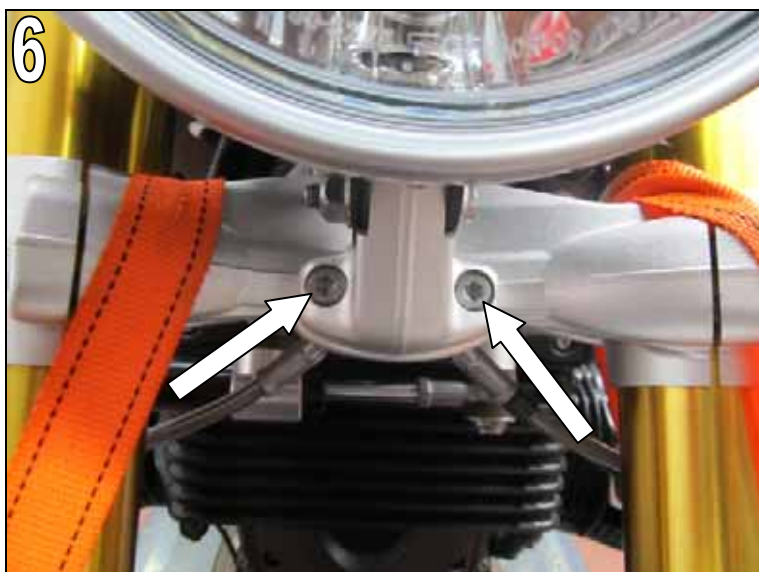
- Release and remove lock nut. To do this, first mask off the edges of the hex nut to prevent damage (Fig. 4).



- Remove washer from thread (retain for re-use) (Fig. 5).



- Fully remove both headlamp fixing bolts, tip headlamp forwards and rest on padded surface (Fig. 6).



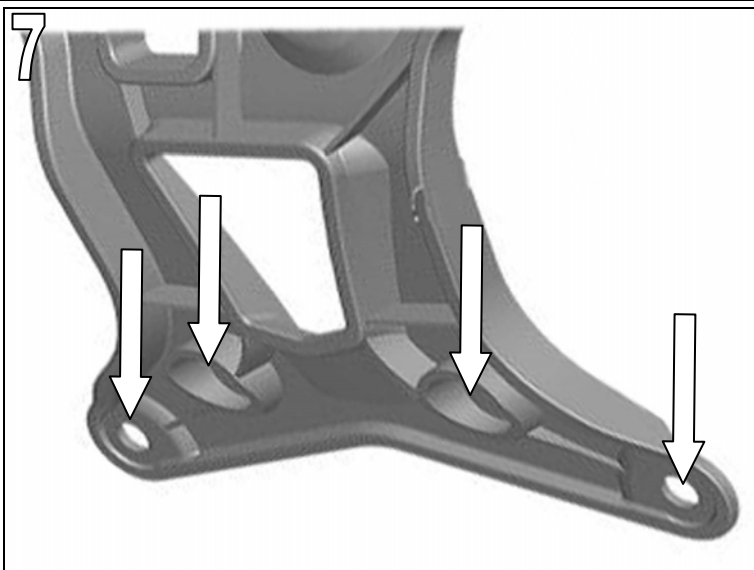
Fitting Instructions



AC Schnitzer "Heritage" Fork Bridge

2. Fitting... (cont'd.)

- Remove fixing screws for instrument panel (4 pcs.) and remove retaining bracket. Warning: Screws are different, note installation site! (Fig. 7)



- Tip instrument panel forward and rest on padded surface (Fig. 8)



- Remove fork bridge up from fork bar (Fig. 9)



Fitting Instructions



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2. Fitting... (cont'd.)

- Insert both plugs from above into the AC Schnitzer fork bridge, and secure from below using the screw and washer supplied.
- First coat fixing screws with thread lock (Fig. 10)



- Place AC Schnitzer fork bridge on the vehicle, place washer on threaded yoke and secure with hex nut (use medium-strength thread lock).
- Tightening torque M28 x 1: **100 Nm**
- Clamp fork bridge to upright, first coating fixing bolts with thread lock.

Tightening torque: - M8 x 25: **19 Nm**
(Fig. 11)

Fit the remaining components accordingly in reverse order.

- The wire brackets for the cable guide must be adapted to the new fork bridge.
- After completing the work, carry out a test ride and check all bolts for firm seat.
- Check headlamp alignment, adjust if necessary.
- This component must be registered!
- After conversion, demonstrate the vehicle to an officially accredited expert.
- Correct the vehicle documents accordingly.



Subject to errors and modifications!

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