



**-Fitting Instructions-**

**Handlebar Mount  
Cover**



**Part No.: S700-68810-11**

## AC Schnitzer S700-68810-11

### Important Notes!

#### Important Notes!

These Fitting Instructions must be read carefully before starting work, and do not claim to be complete in relation to every work step. Technical, editorial and content changes are reserved!! AC Schnitzer bears no liability for damage caused by incorrect installation!

Check goods for completeness and absence of damage before starting work.  
Later complaints cannot be accepted.

These Fitting Instructions are intended solely for use by authorised AC Schnitzer or BMW dealers. These Fitting Instructions are in all cases directed at professionals trained in BMW vehicles who have the corresponding specialist knowledge and tools. Knowledge concerning material properties, standards and tightening torques is assumed!

#### Before installation:

For installation, protect the vehicle adequately against rolling away or falling over.  
We recommend the use of the normal main stand or an original BMW assembly stand! Keep children and animals away from the working area!  
There is a risk of accident from tripping or electrical short-circuit! Therefore remove all jewellery (chains, watches, rings etc.) before starting work.

#### After installation:

After completion of the work, carry out a test ride. After the test ride, check all bolt connections for tightness and ensure that all moving parts have adequate clearance.

#### Fitting Time (1 unit = 5 minutes)

The fitting time is around 3 units, which may vary depending on vehicle condition and equipment level.  
(This value is a recommendation only and is not binding!)

#### Tools Required

- Standard automotive tools
- Medium-strength thread lock

# Contents



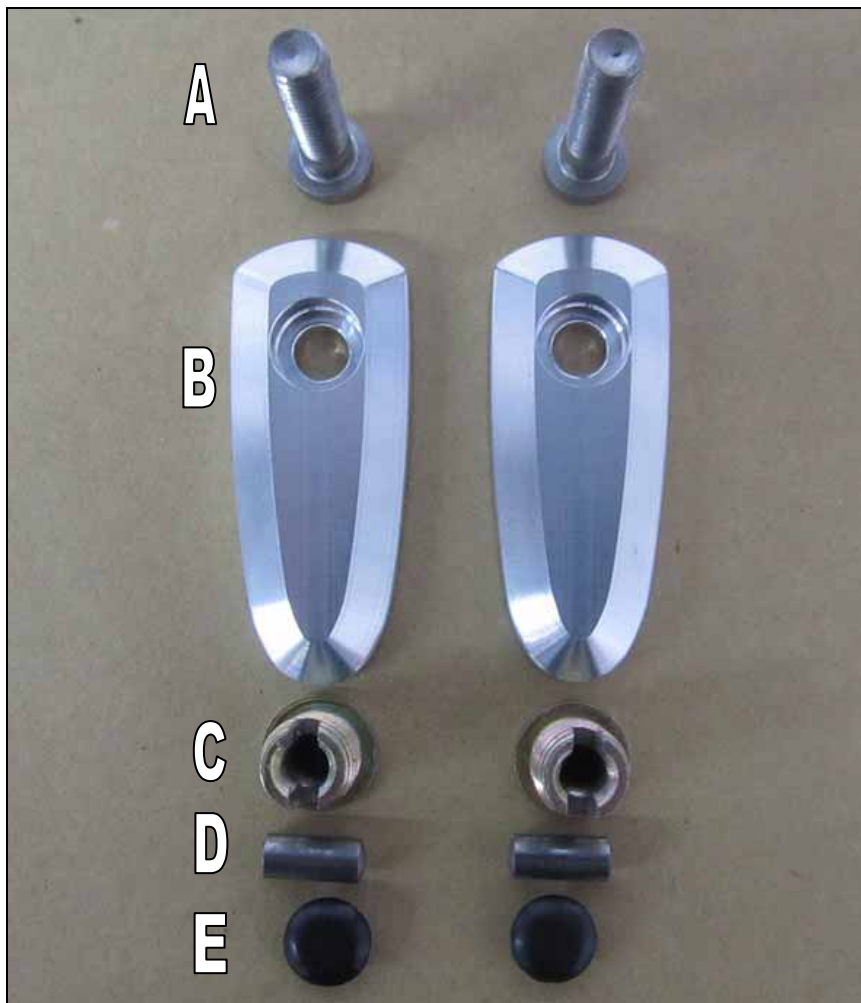
## AC Schnitzer S700-68810-11

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# Components Supplied



AC Schnitzer S700-68810-11



- A 2x pan-head bolts M6 x 25
- B 2x covers for clamping block fixing
- C 2x threaded inserts M10 to M6
- D 2x grooved dowel pins 5 x 10
- E 2x cover caps for Allen bolts

# Fitting Instructions



## AC Schnitzer S700-68810-11

### 2. Fitting

- Fully unscrew both headlamp holder fixing bolts. (Fig. 1)



- Remove headlamp from holder and tilt forward, resting on a soft support.
- Fully unscrew all 4 fixing bolts for the display unit (speedo). (Fig. 2)



- Tilt display unit forward and also rest on a soft support. (Fig. 3)





# Fitting Instructions

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### 2. Fitting... (cont'd.)

- Clean dirt and thread lock residue from base surface of clamping block fixing on fork bridge (Fig. 4).



- Lightly coat thread reducer pieces supplied with medium-strength thread lock, and screw into fork bridge from below as shown. From above, finally secure thread reducer pieces using a broad screwdriver. (Fig. 5)



- Insert grooved dowel pins into the holes of the fork bridge.  
- Turn covers supplied onto the grooved dowel pins with a twisting motion until they lie flat on the fork bridge.  
- Coat fixing bolts supplied with thread lock, and screw in and tighten using a suitable tool. (Fig. 6)



## AC Schnitzer S700-68810-11

### 2. Fitting... (cont'd.)

- Press the cover caps supplied onto the recessed bolt heads. (Fig. 7)



- Tilt display unit back and secure with standard bolts (M5 x 14.5). Tightening torque 5 Nm.
- Bolt M5 x 16 (with retaining bracket). Tightening torque: 4 Nm.



- Tilt back headlamp, align to standard dowel pins, and secure with standard bolts (M6 x 20). (Fig. 9)
- Tightening torque: 6 Nm.

- After completing the work, check headlamp alignment and correct if necessary.



Subject to errors and modifications!